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引き取り前

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引き取り前

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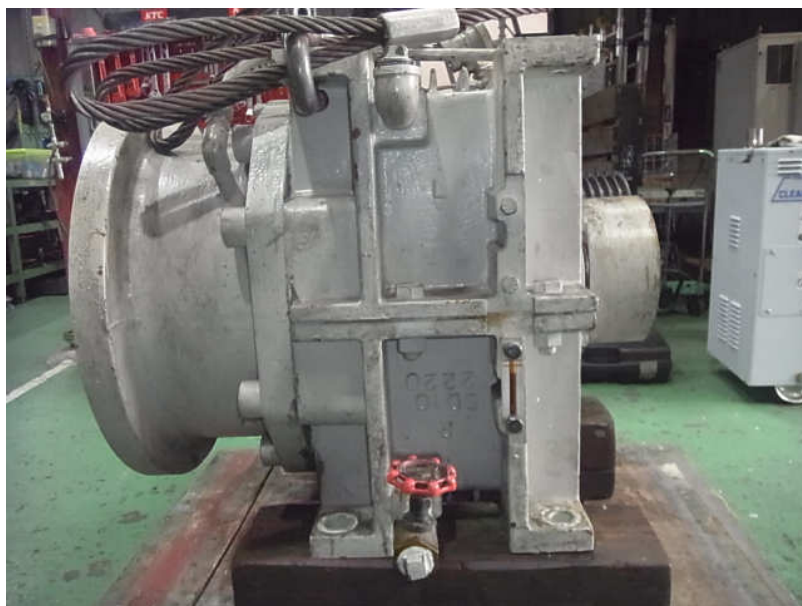
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整備前

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整備前

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オイル排出中

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排出オイル

金属粉スラッジ混入  
有り

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プーリー取外し

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油配管取外し

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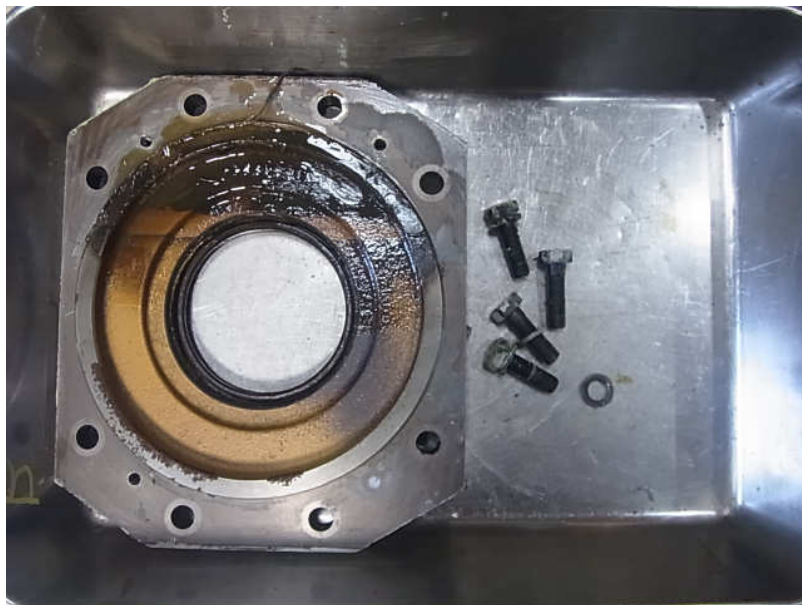
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分解中

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分解中

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分解中

減速機内部状況

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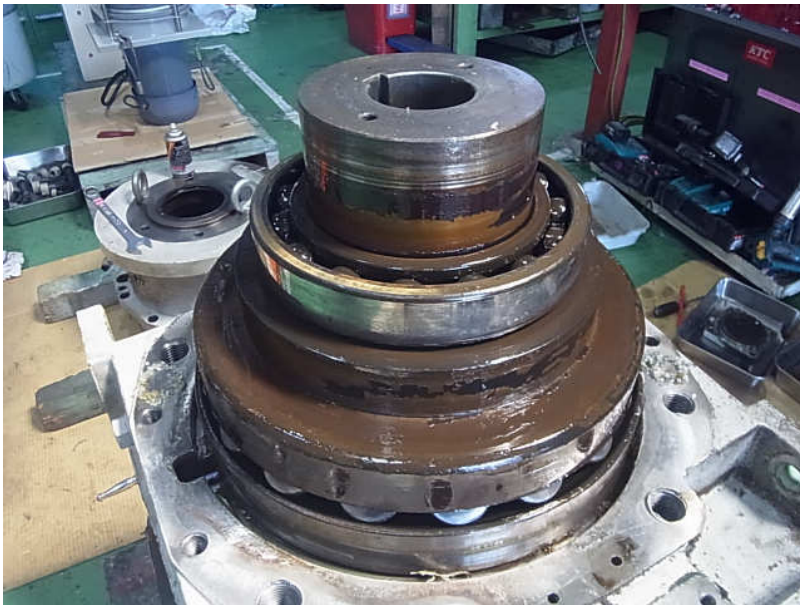
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分解中

減速機内部



分解中



分解中



分解中

軸受ハウジング部

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分解中

軸受ハウジング部

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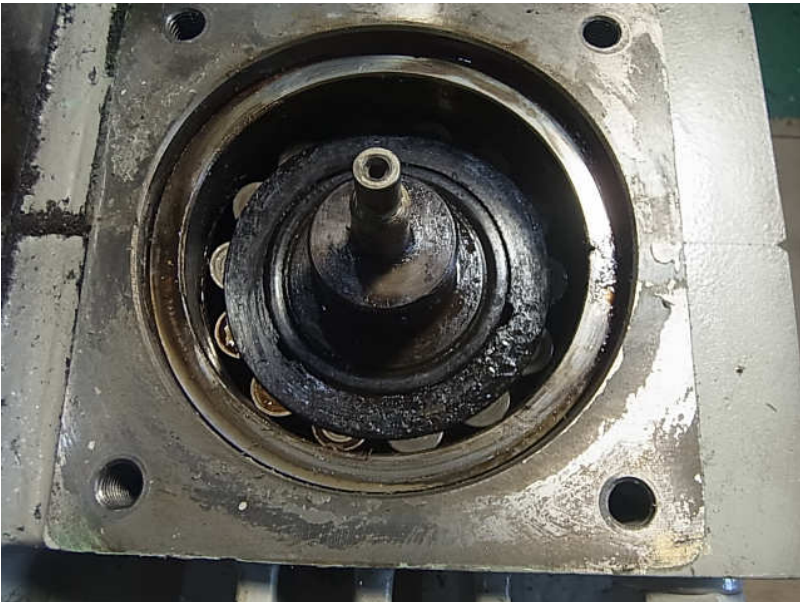
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分解中

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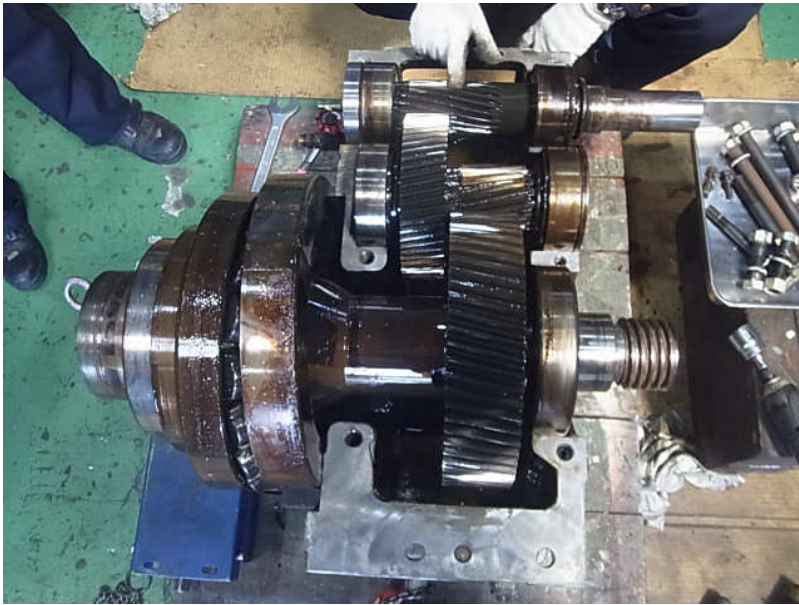
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分解中

シャフトスリーブに  
オイルシールリップ  
マーク有り



分解中



分解中

オイルシールリップ  
マーク有り



分解中

シャフトスリーブに  
オイルシールリップ  
マーク有り



分解中

減速ギア1段目  
バックラッシュ 0.  
7mm  
磨耗有り



分解中

3段目軸受部 損傷  
大



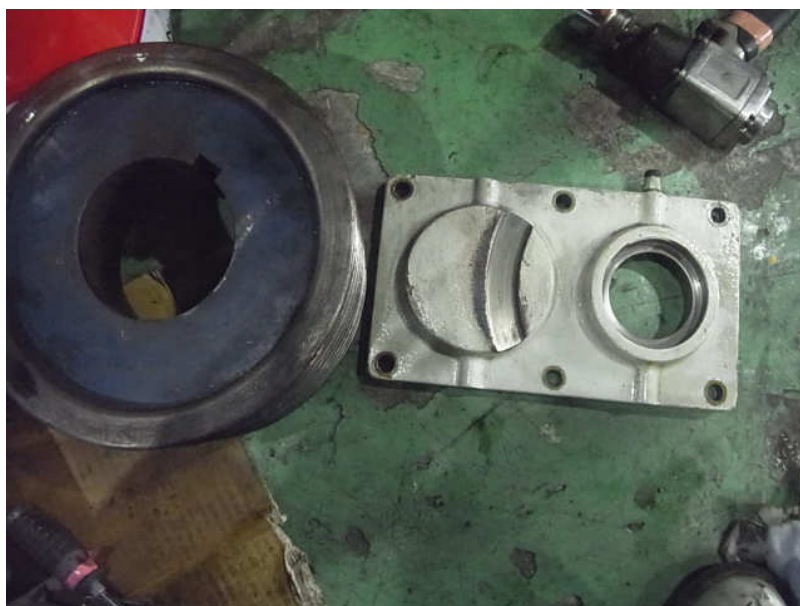
分解中

3段目軸受部 損傷  
大



分解中

金属スラッジ堆積大



分解中

プーリーがケースに  
接触した痕跡あり



分解中

プーリー磨耗部拡大

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分解中

プーリー接触痕

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洗浄後

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洗淨後

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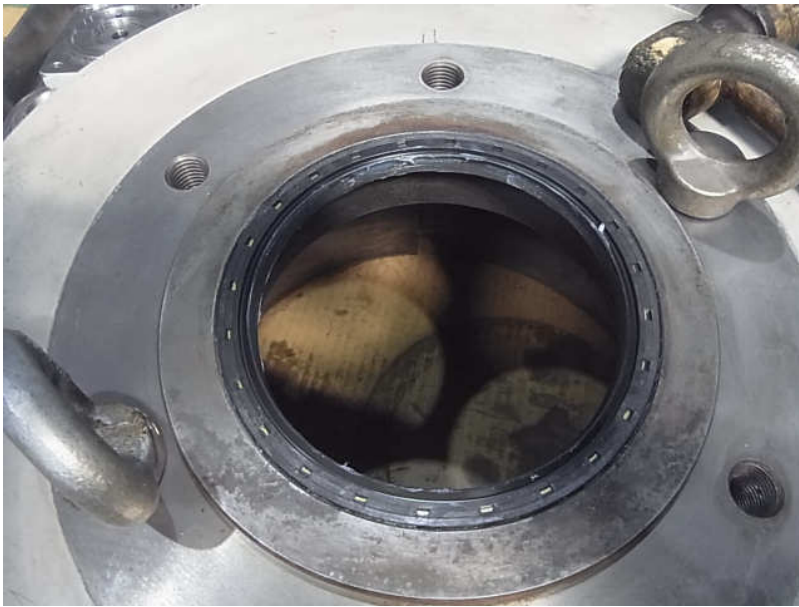
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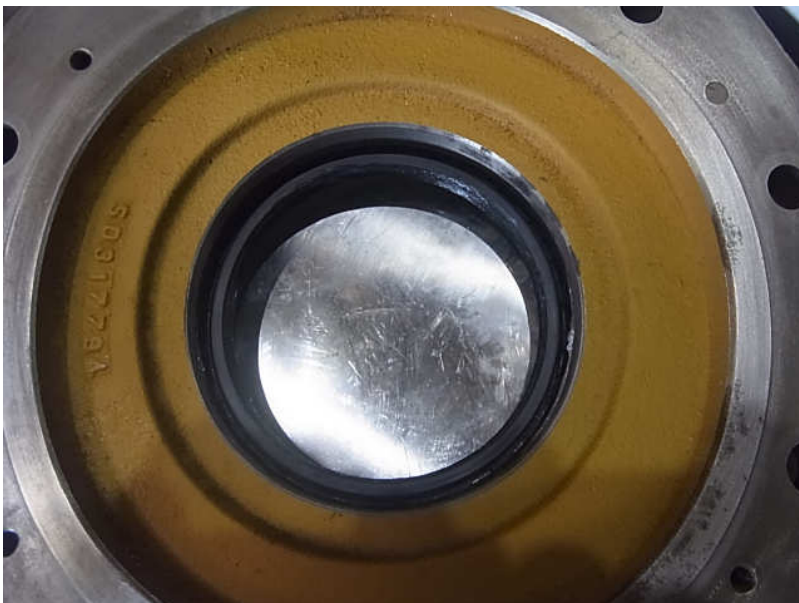
洗浄後

下部ギアケース



組立中

オイルシール組み込みOK



組立中

オイルシール組み込みOK



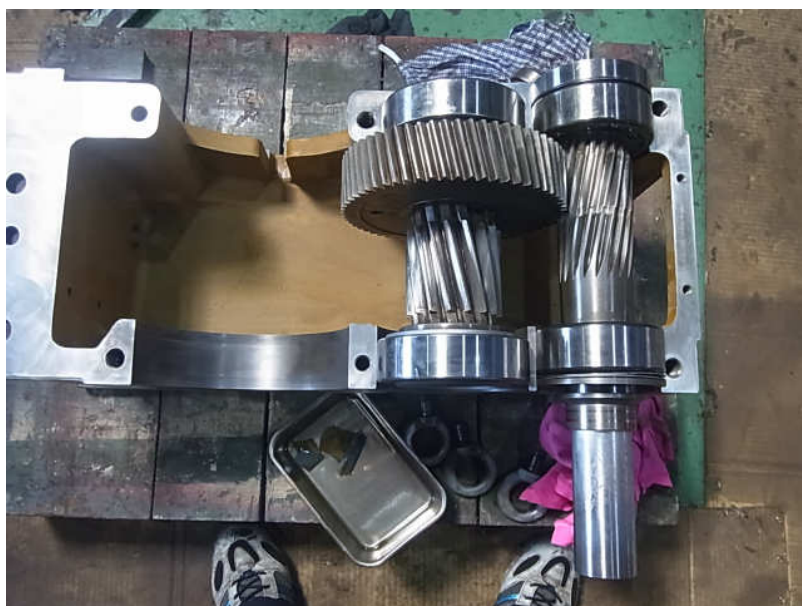
組立中

オイルシール組み込みOK



洗浄後

オイル窓洗浄清掃後



組立中





組立中

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組立中

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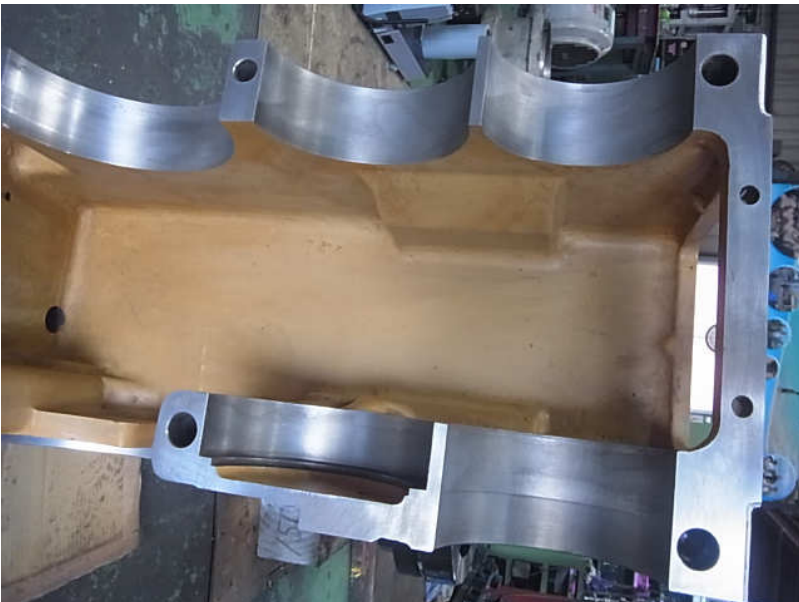
組立中

ギア部



組立中

ギア部



洗浄後

上蓋



洗淨後

上蓋

軸受け外輪接触面⇒  
磨耗大



洗淨後

上蓋

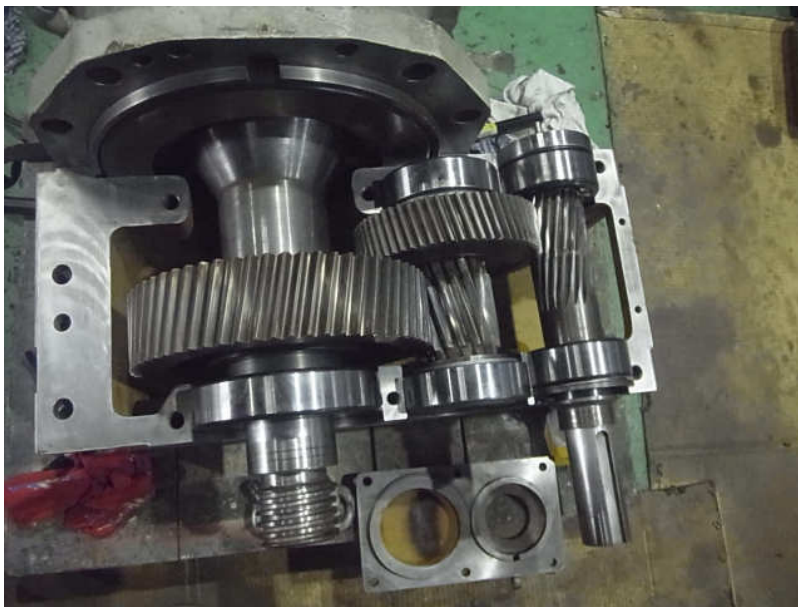
軸受け外輪接触面⇒  
磨耗大



洗淨後

上蓋

軸受け外輪接触面⇒  
磨耗大



組立中

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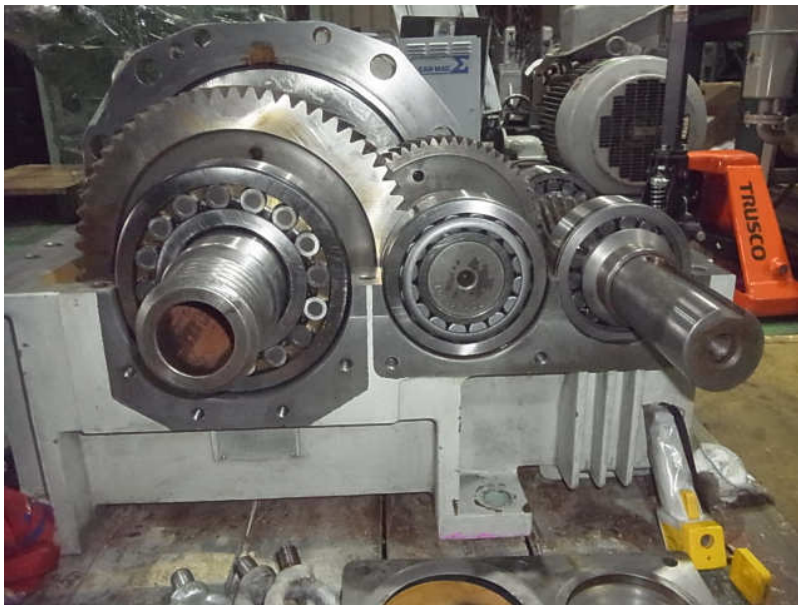
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組立中

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組立中

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組み立て完了

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組み立て完了

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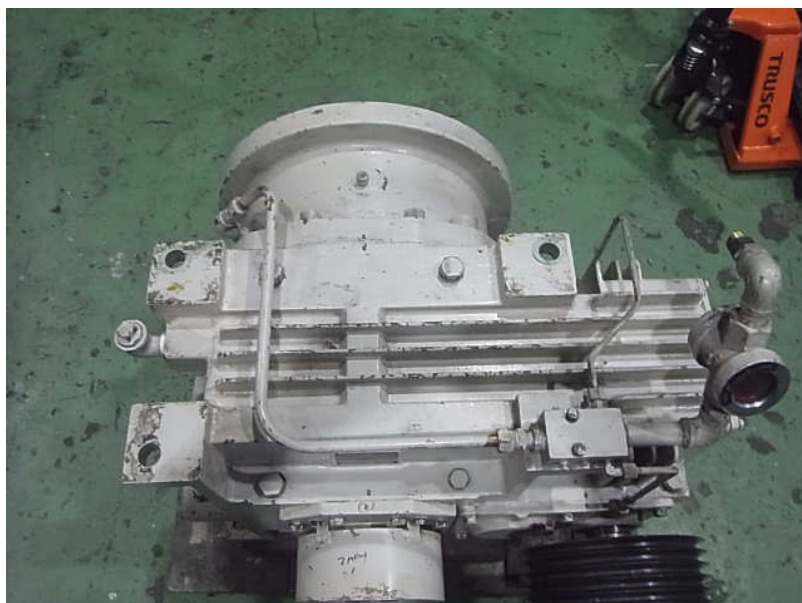
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組み立て完了

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組み立て完了

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組み立て完了

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